



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D412-709-017
Job Sheet 171599



Part No: D412-709-017

Job Qty: 1 ea

Part Name: Hinge Panel Door Replacement Window Clear Fits LH or RH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/5/18

Job Tracking No:

Due Date: 2/9/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV C IPP Rev:B Removed Manufacturing 07-01-16 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		2/9/18	0.00	0.00	Start Up Stores/Pkg-1		FEB 14 2018
110	Packaging	1 pcs		2/9/18	0.00	0.00	Packaging1-4		FEB 14 2018
120	QC	1 pcs		2/9/18	0.00	0.00	QC4		Smr
125	DC	1 pcs		2/9/18	0.00	0.00	DC		
130	Packaging	1 pcs		2/9/18	0.00	0.00	Packaging3-2		Smr
140	QC21-FG	1 Ea		2/9/18	0.00	0.00	QC21		FEB 20 2018 Pkooz

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2126	Locking Seal (Sold Per Foot)	6 ft (6 ea)	90-Start up Operation	
D3236-1	Window	1 Ea (1 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D2126-072 38	6	414	0
	D3236-1 9-80	1	0	0

Part Specifications

Specifications could not be found.

Plex 2/5/18 2:23 PM Dart.lajeunesse.marie

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS <table style="width:100%; border: none;"> <tr> <td style="width:15%;">Skid-tube ☐</td> <td style="width:15%;">Cross tube ☐</td> <td style="width:15%;">Water Jet ☐</td> <td style="width:15%;">Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Thermoforming ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>						Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐																													
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Date : _____		Step #: _____		QTY Effective : _____			MRB (QS1042) Approval Completed By _____ Lead hand / Supervisor Approval Verification _____ QC / QA Coordinator Approval _____																																														
Description Work Order Deviation Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 CANADA TEL: 1 813 632-5200 Email: sales@dartaero.com www.dartaerospace.com Container No: S042395 Part: D412-709-017 Serial No/Batch: S042395 Revision: IIN D412-709 Inspector: _____ Date: 02/13/18 14:08 PM				Disposition 																																																	
Root Cause <table style="width:100%; border: none;"> <tr><td>Environment ☐</td><td>No Re-verification ☐</td></tr> <tr><td>Design ☐</td><td>Operator ☐</td></tr> <tr><td>Doc/Data ☐</td><td>Offset/Setup ☐</td></tr> <tr><td>Equip/Tooling ☐</td><td>Supplier ☐</td></tr> <tr><td>Handling/Pre ☐</td><td>Training ☐</td></tr> <tr><td>Material ☐</td><td>Use for Testing ☐</td></tr> <tr><td>Internal Transport ☐</td><td>Poor Information ☐</td></tr> <tr><td>Tribal Knowledge ☐</td><td>Rushing ☐</td></tr> <tr><td>LOA ☐</td><td>Product Improvement ☐</td></tr> <tr><td>Substation ☐</td><td>Process Improvement ☐</td></tr> <tr><td>Past Expiry Date ☐</td><td>Manufacturing Process ☐</td></tr> <tr><td>Misidentified ☐</td><td>Past Due ☐</td></tr> </table>		Environment ☐	No Re-verification ☐	Design ☐	Operator ☐	Doc/Data ☐	Offset/Setup ☐	Equip/Tooling ☐	Supplier ☐	Handling/Pre ☐	Training ☐	Material ☐	Use for Testing ☐	Internal Transport ☐	Poor Information ☐	Tribal Knowledge ☐	Rushing ☐	LOA ☐	Product Improvement ☐	Substation ☐	Process Improvement ☐	Past Expiry Date ☐	Manufacturing Process ☐	Misidentified ☐	Past Due ☐	<table style="width:100%; border: none;"> <tr><td>Pressure/f ☐</td><td>Contamination ☐</td></tr> <tr><td>Bending ☐</td><td>Countersink ☐</td></tr> <tr><td>Centre No ☐</td><td>Cut Too Short ☐</td></tr> <tr><td>Cracks ☐</td><td>Instructions Incomplete/Unclear ☐</td></tr> <tr><td>Crimp/Kinl ☐</td><td>Drill Holes ☐</td></tr> <tr><td>Cuffs ☐</td><td></td></tr> <tr><td>Crushing ☐</td><td></td></tr> <tr><td>Heat Treat ☐</td><td></td></tr> <tr><td>Wave/Twist in Tube ☐</td><td></td></tr> <tr><td>Marks/Chatter ☐</td><td></td></tr> </table>		Pressure/f ☐	Contamination ☐	Bending ☐	Countersink ☐	Centre No ☐	Cut Too Short ☐	Cracks ☐	Instructions Incomplete/Unclear ☐	Crimp/Kinl ☐	Drill Holes ☐	Cuffs ☐		Crushing ☐		Heat Treat ☐		Wave/Twist in Tube ☐		Marks/Chatter ☐		CATEGORY <table style="width:100%; border: none;"> <tr> <td style="width:30%;"> ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center </td> <td style="width:30%;"> ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence </td> </tr> </table>				☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center	☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence
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Master Unit 000886

Tel (613) 632-5200

Containers on Master Unit 000886				
Serial No	Part No	Customer Part No	Status	Quantity
S042390	D2126	D2126	Allocated	6
S042394	D3236-1	D3236-1	Allocated	1